

**STATE OF HAWAII  
DEPARTMENT OF TRANSPORTATION  
HARBORS**

**ADDENDUM NO. 1**

**TO**

**PLANS AND SPECIFICATIONS**

**FOR**

**FENDER REPAIRS AT PIERS 1, 2 AND TUG PIER,  
KAHULUI HARBOR, MAUI, HAWAII**

**JOB S30215**

**May 23, 2023**

This Addendum shall make the following amendments to the Bid Documents:

A. SPECIFICATIONS

1. Delete Article XIII Fender Repair Work, pages 13-1 through 13-3. Replace with the attached revised Article XIII Fender Repair Work, pages 13-1 through 13-3 dated r05/23/23.

B. PLANS

1. Delete Sheets T-2 and S-1 through S-10. Replace with the attached revised Sheets T-2 and S-1 through S-10.

C. PRE-BID MINUTES – The Pre-Bid Meeting Minutes are attached for your information.

Kindly acknowledge receipt of this Addendum No. 1 by recording the date of its receipt in the space provided therefore on page P-4 of the PROPOSAL.



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DREANALEE K. KALILI

Deputy Director

Department of Transportation, Harbors

## ARTICLE XIII – FENDER REPAIR WORK

13.1 GENERAL – The work to be done under this Article consists of replacing portions of the existing fender systems at Piers 1, 2 and the Tug Pier. The work includes, but is not limited to the following:

- A. Removing and disposing of the existing tire and wale fender systems at Piers 1 and 2, and tire fenders and associated hardware at the Tug Pier. The existing timber is assumed to be treated with creosote. The Contractor shall take appropriate precautions and follow all governing laws when handling, removing, and disposing of the existing timber.
- B. Furnishing new molded lumber, tires and other miscellaneous hardware required to install the new fender systems at Piers 1, 2 and the Tug Pier. All hardware required for fender installation shall be provided by the Contractor.

### 13.2 MATERIAL

- A. Molded Lumber - Molded lumber for the fender systems shall be bar and fiber reinforced molded lumber and high-density plastic sheet manufactured by Tangent Technologies, LLC, or approved equal.
  - 1. Color – Color for new molded lumber shall be dark brown to match the existing fender systems and shall be submitted to the Construction Engineer for approval.
  - 2. Structural molded lumber shall be manufactured with high-density polyethylene (HDPE) and fiberglass elements to act as a reinforcement with HDPE as shown on the Drawings.
  - 3. Lumber shall be molded in one piece per specified size.
  - 4. All materials will have ultraviolet (UV) additives to prevent deterioration of the molded lumber from exposure to UV light.
  - 5. HDPE will be made up of 100% recycled material, both post-industrial and post-consumer, excluding additives and colorants.
  - 6. Finished molded lumber will not rot, split, crack or splinter for a minimum of 50 years. It shall be resistant to termites, marine borers, salt spray, oil and fungus.
  - 7. Molded lumber shall have a textured non-slip finish.

B. Hardware

1. Tire fender chains, shackles, grommets and other miscellaneous hardware for the fender systems shall be hot dip galvanized AFTER fabrication.
2. Chains – Chains for hanging tires shall be hot dip galvanized 3/4-inch dock fender (mooring) chain with a minimum working load limit of 11,600 pounds, respectively.
3. Shackles – Shackles shall be forged, hot dip galvanized steel, 7/8-inch anchor shackle with bolt, nut and stainless-steel cotter pin. Shackles shall have a minimum working load of 6.5 tons.
4. Grommets – Grommets shall be fabricated as shown on the plans and the structural steel used shall conform to American Society for Testing and Materials (ASTM) A36. All welding shall conform to the requirements of the American Welding Society. Pipe used in grommets shall be standard weight (Schedule 40) steel pipe. The entire assembly shall be hot dip galvanized after fabrication according with ASTM A123.
5. Cold Galvanizing Compound – Cold galvanizing compound shall be “ZRC Cold Galvanizing Compound” as manufactured by ZRC Worldwide or approved equal.
6. New bolts and other miscellaneous connection hardware for molded lumber shall be Type 316 stainless steel unless noted otherwise on the drawings.
7. Screws shall be Type 316 Stainless Steel SDWS Timber SS Screws by Simpson Strong-Tie Company, Inc., or approved equal.
8. Tires – Tires for the fender systems shall match the existing tire fenders. The new tire width shall match the existing tire width.
  - a. Department of Transportation, Harbors, will NOT provide tires for the new fender systems. The Contractor shall furnish tires for the tire fender systems.
  - b. Tires furnished by Contractor shall be free of rips, tears or other significant damage to the satisfaction of the Construction Engineer.

13.3 CONSTRUCTION

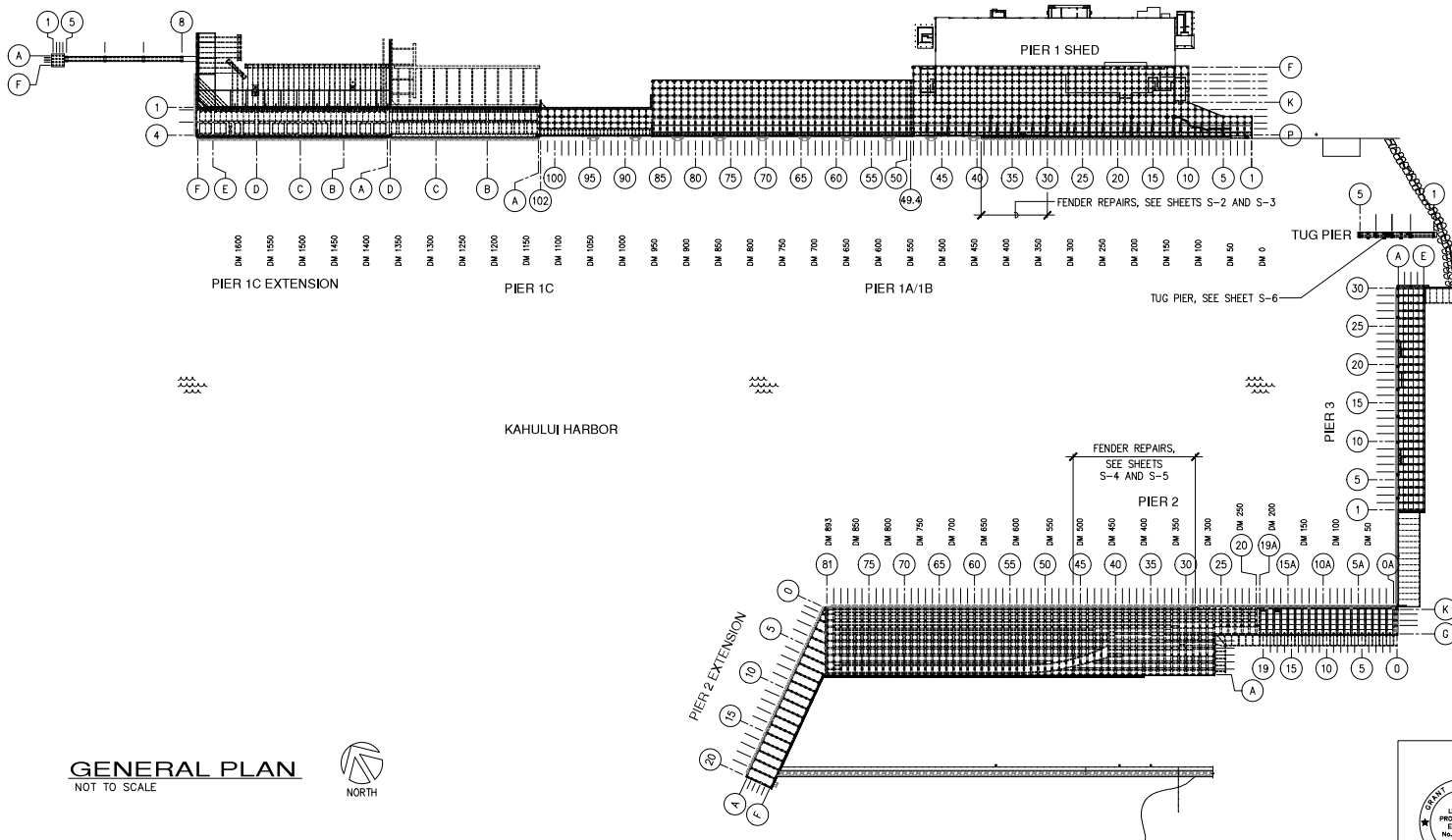
- A. Removal Work – The existing fender systems shall be carefully removed so as not to damage the existing pier and other structures to remain and shall be disposed of by the Contractor away from the project site in a lawful manner. Any damage to the pier structure shall be repaired by the Contractor at its expense.

- B. New Fender Systems  
Fabrication of molded lumber shall be per manufacturer's written specifications. Drilled holes and patches shall be repaired per recommended repair procedures.
- C. The new fender systems, including molded lumber wales and blocking, shall be installed as shown on the plans together with final adjustments (if any) required to fit the systems snugly against the exterior face of the wharf. Adjustments shall be made by the Contractor at its expense and to the satisfaction of the Construction Engineer. All adjustments shall be made prior to the final acceptance of the contract by the State.
- D. The Contractor shall install the tire fenders, chains and angle irons in the areas shown on the drawings.
- E. Final Adjustment of Fenders – Final adjustments (if any) required to fit the fenders snugly against the exterior face shall be made by the Contractor at its expense and to the satisfaction of the Construction Engineer. All fender adjustments shall be made prior to the final acceptance of the contract by the State.

13.4 PAYMENT – Payment for furnishing and installing the new tire fender systems shall be made as described in Article X of the Specifications.

## INDEX TO DRAWINGS

SHEET NO.	TITLE
T-1	TITLE SHEET, LOCATION AND VICINITY MAPS
T-2	INDEX TO DRAWINGS AND GENERAL PLAN
S-1	STRUCTURAL NOTES
S-2	EXISTING PARTIAL PIER 1 PLAN AND ELEVATION
S-3	PARTIAL PIER 1 REPAIR PLAN AND ELEVATION
S-4	EXISTING PARTIAL PIER 2 PLAN AND ELEVATION
S-5	PARTIAL PIER 2 REPAIR PLAN AND ELEVATION
S-6	TUG PIER PLAN AND ELEVATION
S-7	PIER 1 SECTIONS
S-8	PIER 2 SECTIONS
S-9	TUG PIER SECTION
S-10	FENDER DETAILS
S-11	PIER 1 AND 2 HAUNCH REPAIRS



**GENERAL PLAN**  
NOT TO SCALE



	5/23/23	ADDENDUM NO. 1	MKE	
	DATE	DESCRIPTION	BY	APPROVED
STATE OF HAWAII DEPARTMENT OF TRANSPORTATION HARBORS DIVISION				
JOB TITLE FENDER REPAIRS AT PIER 1, 2 AND TUG PIER KAHULUI HARBOR, MAUI, HAWAII				
SHEET TITLE INDEX TO DRAWINGS AND GENERAL PLAN				
DESIGNED BY: GO	DRAWN BY: DL	CHECKED BY: GM	DATE: 04/2023	JOB NUMBER: S30215
SCALE: AS SHOWN				SHEET <b>T-2</b> 2 of 13 SHEETS

**STRUCTURAL NOTES:**

**GENERAL:**

- WORKMANSHIP AND MATERIALS SHALL CONFORM TO THE HAWAII STANDARD SPECIFICATION FOR ROAD AND BRIDGE CONSTRUCTION, 2005, FOR THE STATE OF HAWAII, UNLESS OTHERWISE INDICATED. HOWEVER, WHERE REFERENCE IS MADE TO PERFORMANCE CONFORMING TO OTHER STANDARDS THE MORE STRINGENT SHALL APPLY.
- THE CONTRACTOR SHALL COMPARE PLANS, SPECIFICATIONS AND ALL OTHER CONTRACT DOCUMENTS WITH EACH OTHER AND REPORT IN WRITING TO THE HARBORS DIVISION CONSTRUCTION ENGINEER ALL INCONSISTENCIES AND OMISSIONS.
- THE CONTRACTOR SHALL TAKE FIELD MEASUREMENTS AND VERIFY FIELD CONDITIONS AND SHALL COMPARE SUCH FIELD MEASUREMENTS AND CONDITIONS WITH THE DRAWINGS BEFORE COMMENCING WORK. REPORT IN WRITING TO THE HARBORS DIVISION CONSTRUCTION ENGINEER ALL INCONSISTENCIES AND OMISSIONS.
- CONTRACTOR SHALL RESOLVE ANY DISCREPANCIES AND QUESTIONS PRIOR TO THE START OF WORK. NO EXTRA PAYMENT SHALL BE ALLOWED ON ACCOUNT OF WORK MADE NECESSARY BY CONTRACTORS FAILURE TO VISIT THE SITE AND/OR FAILURE TO RESOLVE DISCREPANCIES AND QUESTIONS.
- THE CONTRACTOR SHALL PROTECT ALL UTILITIES AND STRUCTURES IN AND ADJACENT TO THE PROJECT SITE. ANY DAMAGE SHALL BE REPAIRED TO THE SATISFACTION OF THE HARBORS DIVISION CONSTRUCTION ENGINEER AND PAID FOR BY THE CONTRACTOR.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR COORDINATING THE WORK OF ALL TRADES.
- THE CONTRACTOR SHALL COORDINATE HIS/HER WORK WITH OTHER CONTRACTORS WITHIN THE PROJECT AREA. THE CONTRACTOR SHALL ALSO COORDINATE WITH THE HARBORS DIVISION MAUI DISTRICT MANAGER AND CONSTRUCTION ENGINEER FOR AN APPROVED STAGING AND STORAGE AREA AND FOR RESTRICTIONS OF HARBORS OPERATIONS OVER REPAIR AREAS.
- THE CONTRACTOR SHALL REMOVE ALL DEBRIS RESULTING FROM HIS/HER WORK AS REQUIRED FOR PUBLIC HEALTH AND SAFETY AND TO THE SATISFACTION OF THE HARBORS DIVISION CONSTRUCTION ENGINEER. SHOULD THE STATE PERFORM ANY OF THE ABOVE WORK DUE TO NON-PERFORMANCE BY THE CONTRACTOR, THE CONTRACTOR AGREES TO REIMBURSE THE STATE FOR ALL COSTS INCURRED.
- HARBOR OPERATIONS TAKE PRECEDENCE OVER CONSTRUCTION ACTIVITY. THE CONTRACTOR MUST WORK AROUND HARBOR OPERATIONS SO THAT THE PIERS WILL REMAIN OPERATIONAL. WEEKEND WORK MAY BE REQUIRED AND SHALL BE COORDINATED WITH THE HARBORS DIVISION CONSTRUCTION ENGINEER AND TENANTS IN ADVANCE.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR METHODS OF CONSTRUCTION, WORKMANSHIP AND JOB SAFETY. THE CONTRACTOR SHALL PROVIDE TEMPORARY SHORING AND BRACING AS REQUIRED FOR STABILITY OF STRUCTURAL MEMBERS AND SYSTEMS.
- ALL WORK SPECIFIED IN THE CONTRACT BUT NOT LISTED SEPARATELY SHALL BE CONSIDERED INCIDENTAL AND WILL NOT BE PAID FOR SEPARATELY.
- NOTES AND DETAILS ON THE PLANS SHALL TAKE PRECEDENCE OVER GENERAL NOTES AND TYPICAL DETAILS. SHOULD THERE BE CONFLICTS BETWEEN THE REQUIREMENTS OF THE PLANS OR SPECIFICATIONS, THE MORE STRINGENT SHALL APPLY.
- THE CONTRACTOR SHALL COMPLY WITH THE CLEAN WATER ACT AND THE STATE HARBORS DIVISION STORMWATER MANAGEMENT PROGRAM. NO POLLUTANTS ARE ALLOWED TO BE DISCHARGED DIRECTLY OR INDIRECTLY THROUGH THE HARBORS SMALL USA OR OTHER POTENTIAL PATHWAY INTO HARBOR WATERS.
- THE CONTRACTOR WILL BE RESPONSIBLE FOR REGULATORY FINES OR PENALTIES THAT MAY BE IMPOSED BY ENVIRONMENTAL REGULATORY AGENCIES (EPA AND/OR STATE DOH) IN THE EVENT OF VIOLATIONS.
- THE CONTRACTOR SHALL SUBMIT A SITE-SPECIFIC BEST MANAGEMENT PRACTICES (BMP) PLAN TO HARBORS DIVISION ENGINEER BRANCH PRIOR TO THE START OF ANY CONSTRUCTION WORK. THE SITE SPECIFIC BMP PLAN SHALL COMPLY WITH ENVIRONMENTAL PROTECTION AND TEMPORARY WATER POLLUTION, DUST, AND EROSION CONTROL ARTICLES IN THE SPECIFICATIONS AND PROPOSAL.
- IN CASE OF SPILL, LEAK, OR OTHER RELEASE CONTAINING A HAZARDOUS SUBSTANCE OR OIL, THE CONTRACTOR SHALL NOTIFY APPROPRIATE FACILITY PERSONNEL, EMERGENCY RESPONSE AGENCIES, AND REGULATORY AGENCIES FOLLOWING NOTIFICATION PROCEDURES, AND SHALL NOTIFY THE HARBORS DIVISION CONSTRUCTION ENGINEER IMMEDIATELY (I.E. WITHIN 24 HOURS). SUCH CONTACT INFORMATION MUST BE IN LOCATIONS THAT ARE READILY ACCESSIBLE AND AVAILABLE.
- TIDAL DATA MAY NOT REPRESENT CONDITIONS THAT OCCUR DURING CONSTRUCTION AND ACTUAL WATER LEVELS WILL VARY FROM LEVELS INDICATED. THE CONTRACTOR IS RESPONSIBLE FOR MAKING THEIR OWN ESTIMATES OF WATER LEVELS WHICH MAY OCCUR DURING CONSTRUCTION. VARIATION FROM TIDAL LEVELS INDICATED OR CONTRACTOR'S ESTIMATION OF TIDAL LEVELS WILL NOT BE CONSIDERED AS A CLAIM FOR ADDITIONAL COMPENSATION OR DELAY OF WORK.

**CONCRETE:**

- CONCRETE CONSTRUCTION SHALL CONFORM TO AMERICAN CONCRETE INSTITUTE ACI 318R-14 AND ACI 546R-14.
- FORMED CONCRETE SHALL HAVE A 28-DAY COMPRESSIVE STRENGTH OF  $f'_c=5,000$  PSI WITH SILICA FUME AND CORTEC MCI 2005 NS MIGRATING CORROSION INHIBITING ADMIXTURE, OR APPROVED EQUAL.
- MAXIMUM AGGREGATE SIZE SHALL BE 3/4 INCHES AND SHALL BE COORDINATED WITH CONCRETE PREPARATION PROCEDURES FOR SPALL REPAIRS.
- CONCRETE DELIVERY TICKETS SHALL RECORD ALL FREE WATER IN THE MIX: AT BATCHING BY PLANT, FOR CONSISTENCY BY DRIVER, AND ANY ADDITIONAL REQUEST BY CONTRACTOR IF PERMITTED BY THE MIX DESIGN.
- MAXIMUM WATER TO CEMENTITIOUS MATERIALS RATIO SHALL BE 0.40.
- PATCHING COMPOUND FOR FORM AND POUR SPALL REPAIRS SHALL BE SIKACRETE 211 SCC PLUS BY SIKA, OR APPROVED EQUAL.
- PATCHING COMPOUND FOR REPAIRING VERTICAL AND SOFFIT SPALLS IN LIFTS SHALL BE SIKADUCK V0H WITH LATEX R BY SIKA, OR APPROVED EQUAL.
- REINFORCING BARS, ANCHOR BOLTS, INSERTS, AND OTHER ITEMS TO BE CAST IN THE CONCRETE SHALL BE SECURED IN POSITION PRIOR TO PLACEMENT OF CONCRETE.

**REINFORCING STEEL:**

- REINFORCING STEEL FOR WELD SPLICING SHALL BE ASTM A706 GRADE 60. WELDING ELECTRODES SHALL BE LOW HYDROGEN E70.
- REINFORCING STEEL NOT TO BE WELD SPLICED SHALL BE ASTM A615, GRADE 60 OR ASTM A706 GRADE 60.
- CLEAR CONCRETE COVER FOR REINFORCING BARS SHALL BE 3 INCHES MINIMUM, UNLESS OTHERWISE NOTED.
- BAR BENDS AND HOOKS SHALL BE STANDARD HOOKS IN ACCORDANCE WITH ACI 318.
- REINFORCING STEEL SHALL BE SPLICED AS INDICATED ON PLANS. PROVIDE WELD SPLICE PER TYPICAL DETAILS, UNLESS OTHERWISE NOTED.
- ANTI-CORROSION COATING WITH A MINIMUM 7 DAY OPEN TIME FOR REINFORCING STEEL SHALL BE ARMATEC 110 EPOCEM BY SIKA OR APPROVED EQUAL.
- EPOXY FOR GROUTING OF DOWELS SHALL BE SET-3G BY SIMPSON STRONG-TIE, OR APPROVED EQUAL.
- THE WIRE SHALL BE PLASTIC-COATED, STAINLESS STEEL, OR MADE OF DIELECTRIC OR OTHER ACCEPTABLE MATERIAL. ALL LOOSE REINFORCING STEEL SHALL BE SECURED WITH TIES AT ALL INTERSECTIONS WITH ADJACENT REINFORCING STEEL.

**FENDER SYSTEM:**


- THE EXISTING TIMBER IS ASSUMED TO BE TREATED WITH CREOSOTE. THE CONTRACTOR SHALL TAKE APPROPRIATE PRECAUTIONS AND FOLLOW ALL GOVERNING LAWS WHEN HANDLING, REMOVING, AND DISPOSING OF THE EXISTING TIMBER.
- TIRE FENDER HARDWARE INCLUDING SHACKLES, ANCHOR PINS, CHAINS, GRAMMETS AND MISCELLANEOUS ITEMS EXCEPT COTTER PINS SHALL BE HOT-DIPPED GALVANIZED PER ASTM A-123.
- COTTER PINS SHALL BE STAINLESS STEEL.
- FABRICATION AND ERECTION OF STRUCTURAL STEEL SHALL CONFORM TO THE AMERICAN INSTITUTE OF STEEL CONSTRUCTION MANUAL OF STEEL CONSTRUCTION, FIFTEENTH EDITION. ALL STEEL SHALL BE HOT-DIPPED GALVANIZED UNLESS OTHERWISE NOTED.
- STRUCTURAL STEEL SHALL CONFORM TO ASTM A36 UNLESS OTHERWISE NOTED.
- STEEL PIPES SHALL CONFORM TO ASTM A53, GRADE B.
- TIRES SHALL BE FURNISHED BY THE CONTRACTOR AND SHALL BE FREE OF RIPS, TEARS OR OTHER SIGNIFICANT DAMAGE TO THE SATISFACTION OF THE CONSTRUCTION ENGINEER.
- LUMBERS FOR FENDER SYSTEM REPAIRS SHALL BE BAR AND FIBER REINFORCED MOLDED LUMBER AND HIGH-DENSITY PLASTIC SHEET MANUFACTURED BY TANGENT TECHNOLOGIES, LLC OR APPROVED EQUAL AS INDICATED ON THE PLANS.
- ALL BOLTS, NUTS, NAILS AND MISCELLANEOUS CONNECTION HARDWARE FOR LUMBER SHALL BE TYPE 316 STAINLESS STEEL.

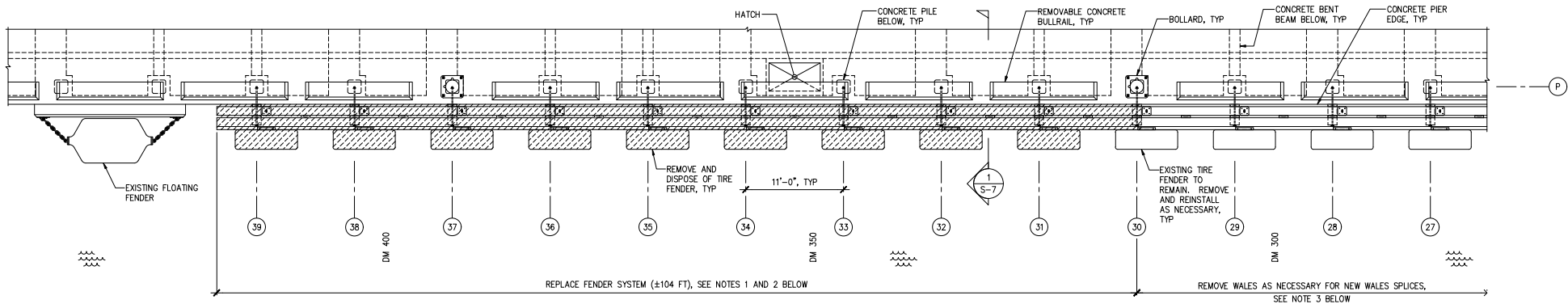
**PREPARATION OF SUBSTRATE AND REINFORCING STEEL FOR SPALL REPAIRS:**

- SURFACE PREPARATION FOR SPALL REPAIRS SHALL FOLLOW THE INTERNATIONAL CONCRETE REPAIR INSTITUTE (ICR) GUIDELINE NO. 310.1R-2008.
- BOTH SPALLS AND DELAMINATIONS ARE REFERRED TO ON THE DRAWINGS AS "SPALLS", AS THE REPAIR PROCEDURES ARE THE SAME FOR BOTH CONDITIONS.
- THE CONTRACTOR SHALL SOUND ALL CONCRETE SURFACES TO IDENTIFY SPALLS AND DELAMINATIONS.
- ANY ELEMENTS BEING REPAIRED SHALL NOT BE SUBJECTED TO LIVE LOADS DURING THE PERIOD STARTING FROM THE REMOVAL OF EXISTING CONCRETE UNTIL THE REPAIR CONCRETE HAS OBTAINED A MINIMUM COMPRESSIVE STRENGTH OF 4,000 PSI.
- PREPARATION OF SUBSTRATE AND REINFORCING STEEL FOR SPALL REPAIRS SHALL BE PERFORMED IN THE ORDER LISTED BELOW.
- THE SPALLED AND DELAMINATED CONCRETE SHALL BE COMPLETELY REMOVED TO SOUND SUBSTRATE AND BEYOND THE EXTENT OF THE CORRODED REINFORCING. THE CONTRACTOR SHALL TAKE THE NECESSARY PRECAUTIONS TO AVOID DAMAGING THE UNDERLYING SOUND CONCRETE.
- THE SPALLED AND DELAMINATED EDGES SHALL BE SQUARED BY SAW-CUTTING AND CHIPPING THE CONCRETE AT THE PERIMETER BEYOND THE REMOVAL AREA AS NECESSARY TO ATTAIN A MINIMUM DEPTH OF 3/4 INCH AND TO PREVENT FEATHER EDGE CONDITIONS. EXERCISE GREAT CARE TO AVOID CUTTING OR DAMAGING ANY EXISTING EMBEDDED STEEL REINFORCING. ANGLES BETWEEN ADJACENT SAW-CUTS AROUND THE PERIMETER SHALL NOT BE LESS THAN 90 DEGREES AND THE SHAPE OF EACH PATCH SHALL NOT BE IRREGULAR.
- FOR ANY EXPOSED REINFORCEMENT WITHIN THE REPAIR AREA, ADDITIONAL CONCRETE SHALL BE REMOVED FOR A MINIMUM 3/4 INCH CLEAR SPACE MEASURED RADIALLY AROUND THE BARS.
- EXISTING CONCRETE SURFACES WITHIN THE REPAIR AREAS SHALL BE ROUGHENED TO ENSURE PROPER ADHESION WITH REPAIR CONCRETE.
- ALL EXPOSED CONCRETE SURFACES AND REINFORCING BARS IN THE REPAIR AREA SHALL BE NEEDLE GUNNED TO REMOVE ALL SCALE, LOOSE RUST, DEBRIS AND DETERIORATED CONCRETE.
- ANY REINFORCEMENT WHICH HAS LOST MORE THAN 20 PERCENT OF ITS CROSS-SECTIONAL AREA SHALL BE REPLACED AND CALLED TO THE ATTENTION OF THE HARBORS DIVISION CONSTRUCTION ENGINEER.
- ALL WELDING SHALL CONFORM TO AWS D1.4.
- ALL EXISTING BARS WITH CARBON EQUIVALENT (C.E.) ABOVE 0.55 PERCENT SHALL BE PREHEATED ACCORDING TO THE REQUIREMENTS SET FORTH IN AWS D1.1. IF THE C.E. IS UNKNOWN, MAXIMUM PREHEAT REQUIREMENTS, FOR AN ASSUMED C.E. GREATER THAN 0.75 PERCENT SHALL BE USED.
- THE PATCH AREA SHALL BE CLEANED OF ALL DUST AND DEBRIS JUST PRIOR TO PATCHING WITH HIGH PRESSURE, OIL-FREE COMPRESSED AIR WITH APPROPRIATE PPE'S AND CONTAINMENT.

**APPLICATION OF SPALL REPAIR MATERIALS:**

- ALL EXPOSED STEEL IN THE REPAIR AREA SHALL BE LIBERALLY COATED WITH ANTI-CORROSION COATING PER MANUFACTURER'S RECOMMENDATIONS.
- PRIOR TO PLACEMENT OF REPAIR CONCRETE, ALL CONCRETE REPAIR SURFACES SHALL BE WASHED WITH CLEAN POTABLE WATER AND THE EXPOSED CONCRETE SURFACE SHALL BE SATURATED WITH NO WATER ACCUMULATION ON THE SURFACE.
- ALL VERTICAL AND OVERHEAD REPAIRS GREATER THAN 10 SQUARE FEET SHALL BE FORMED.
- THE CONTRACTOR SHALL NOT SECURE FORMS BY RAMSETTING. ALL HOLES AND SPALLS CAUSED BY TEMPORARY ATTACHMENTS SHALL BE PATCHED. ALL INSERTS SHALL BE REMOVED OR SHALL BE STAINLESS STEEL WITH MINIMUM 3/4 INCH COVER AFTER FORM REMOVAL.
- PATCHING COMPOUND MAY BE USED INSTEAD OF FORMED CONCRETE FOR VERTICAL AND OVERHEAD REPAIRS LESS THAN OR EQUAL TO 10 SQUARE FEET IN AREA. A SLURRY COAT OF THE COMPOUND SHALL BE USED TO PRIME THE SUBSTRATE AND THE MATERIAL SHALL BE APPLIED IN LIFTS PER MANUFACTURER'S RECOMMENDATIONS.
- SNAP TIES AND OTHER NON-REMOVABLE INSERTS SHALL BE PLASTIC OR STAINLESS STEEL.
- WITH THE EXCEPTION OF THE TOP SURFACE OF THE PIER AND OUTBOARD FACE OF EXTERIOR BEAMS, ALL FORMED CONCRETE REPAIRS SHALL BE BUILT UP TO OR BEYOND THE ORIGINAL SURFACE AND SHALL MAINTAIN A 3 INCH MINIMUM CLEAR COVER FOR REINFORCING.
- CONCRETE REPAIRS AT THE TOP SURFACE OF THE PIER AND OUTBOARD FACE OF EXTERIOR BEAMS SHALL BE BUILT UP TO THE ORIGINAL CONCRETE SURFACE.
- CONCRETE REPAIRS SHALL MATCH AND MAINTAIN EXISTING CHAMFER EDGES AND EXPANSION JOINTS. CONTRACTOR SHALL INSTALL JOINT FILLER TO MAINTAIN JOINTS.
- REPAIR CONCRETE SHALL BE VIBRATED, RODDED OR TAMPED DURING PLACEMENT TO CONSOLIDATE THE POUR AND FILL ALL CORNERS OF THE PATCH OR FORM AND BENEATH THE REINFORCING.
- THERE SHALL BE NO COLD JOINTS IN THE FIELD OF THE REPAIR.
- THE REPAIRED SURFACE FINISH SHALL MATCH THE ORIGINAL SURFACE FINISH.
- VOID SPACES BEYOND THE EDGE OF THE FORM SHALL BE DRY PACKED IN LIFTS WITH PATCHING COMPOUND.
- FORMWORK FOR CONCRETE REPAIRS ON THE PIER SUBSTRUCTURE SHALL NOT BE REMOVED FOR A MINIMUM OF 24 HOURS AND UNTIL CONCRETE HAS OBTAINED A MINIMUM COMPRESSIVE STRENGTH OF 4,000 PSI.
- CONCRETE REPAIRS ON THE UNDERSIDE OF THE PIER SHALL BE CURED EITHER BY LEAVING FORMS IN PLACE A MINIMUM OF 7 DAYS OR COVERING THE SURFACE WITH A CURING COMPOUND APPROVED BY THE HARBORS DIVISION CONSTRUCTION ENGINEER.

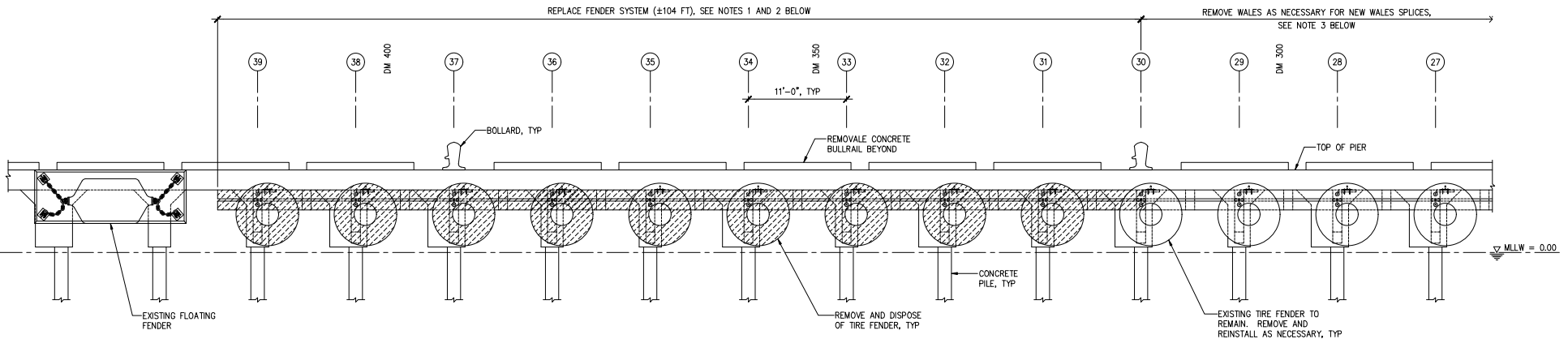
 <p>THIS WORK WAS PREPARED BY ME OR UNDER MY SUPERVISION Exp. 4-30-24 <i>MKE</i> MKE ASSOCIATES LLC</p>	5/23/23 REVISION DATE DESCRIPTION BY APPROVED	ADDENDUM NO. 1 MKE	
	STATE OF HAWAII DEPARTMENT OF TRANSPORTATION HARBORS DIVISION		
	JOB TITLE FENDER REPAIRS AT PIER 1, 2 AND TUG PIER KAHULUI HARBOR, MAUI, HAWAII		
	SHEET TITLE STRUCTURAL NOTES		
DESIGNED BY: GO DRAWN BY: DL CHECKED BY: GM DATE: 04/2023 SCALE: AS SHOWN	JOB NUMBER S30215	SHEET S-1 3 of 13 SHEETS	



KAHALULU HARBOR

EXISTING PARTIAL PIER 1 PLAN

SCALE: 3/16" = 1'-0"



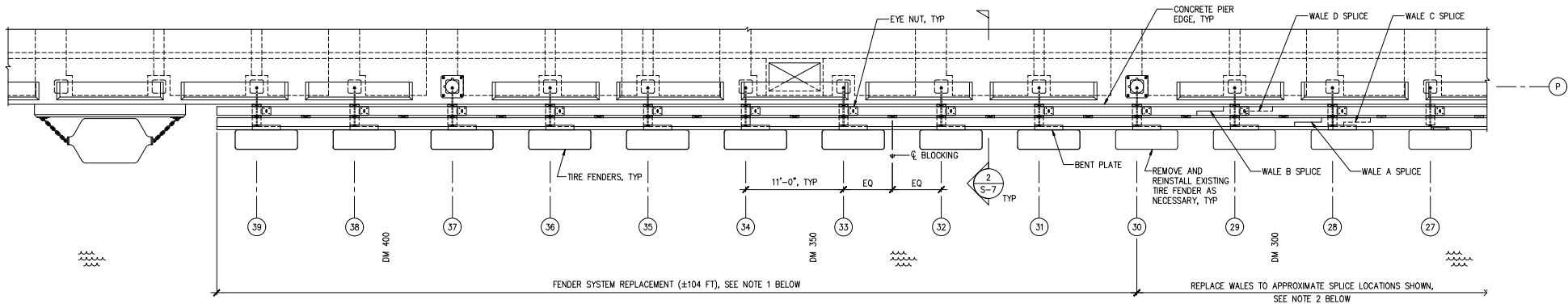
EXISTING PARTIAL PIER 1 ELEVATION

SCALE: 3/16" = 1'-0"

NOTES:

1. REMOVE AND DISPOSE OF ALL TIMBER MEMBERS INCLUDING WALES, CHAFING STRIPS, RUBBING BLOCKS AND BLOCKING.
2. REMOVE AND DISPOSE OF ALL FENDER HARDWARE INCLUDING CHAINS, SHACKLES, EYE BOLTS UNLESS NOTED OTHERWISE.
3. WALE SPLICES ARE STAGGERED ALONG THE LENGTH OF THE PIER. DEMOLISH WALES SHOWN ON SHEET S-3 BEYOND BENT 30 TO APPROXIMATE NEW SPLICE LOCATIONS.
4. CONTRACTOR SHALL FIELD VERIFY WALE LENGTHS AND EXISTING DAMAGE PRIOR TO ORDERING MATERIALS.
5. FENDER CHAINS AND SHACKLES NOT SHOWN FOR CLARITY.

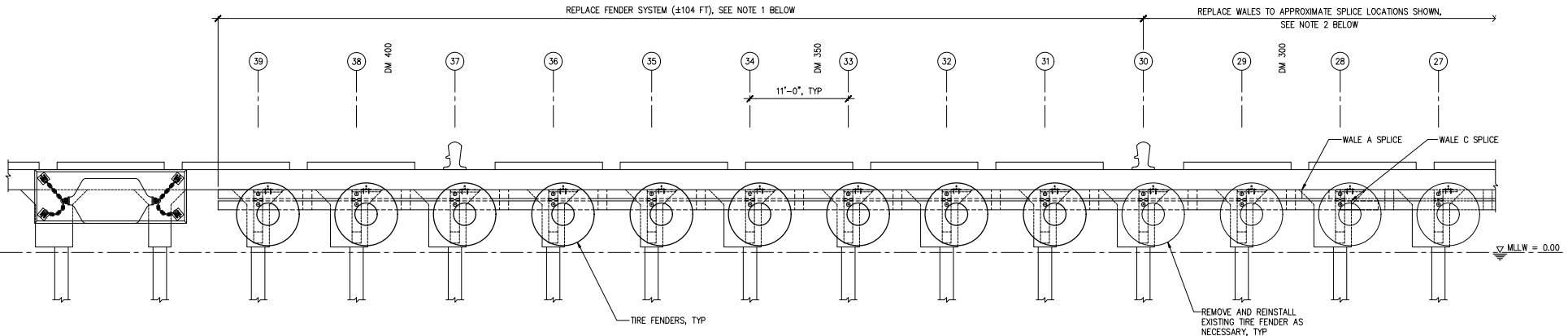
	5/23/23 REVISION DATE	ADDENDUM NO. 1 DESCRIPTION	MKE BY	APPROVED
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	JOB TITLE FENDER REPAIRS AT PIER 1, 2 AND TUG PIER KAHALULU HARBOR, MAUI, HAWAII			
	SHEET TITLE EXISTING PARTIAL PIER 1 PLAN AND ELEVATION			
	DESIGNED BY: GO DRAWN BY: DL CHECKED BY: GM DATE: 04/2023 SCALE: AS SHOWN	JOB NUMBER S30215	SHEET <b>S-2</b> 4 of 13 SHEETS	



KAHULUI HARBOR

PARTIAL PIER 1 REPAIR PLAN

SCALE: 3/16" = 1'-0"



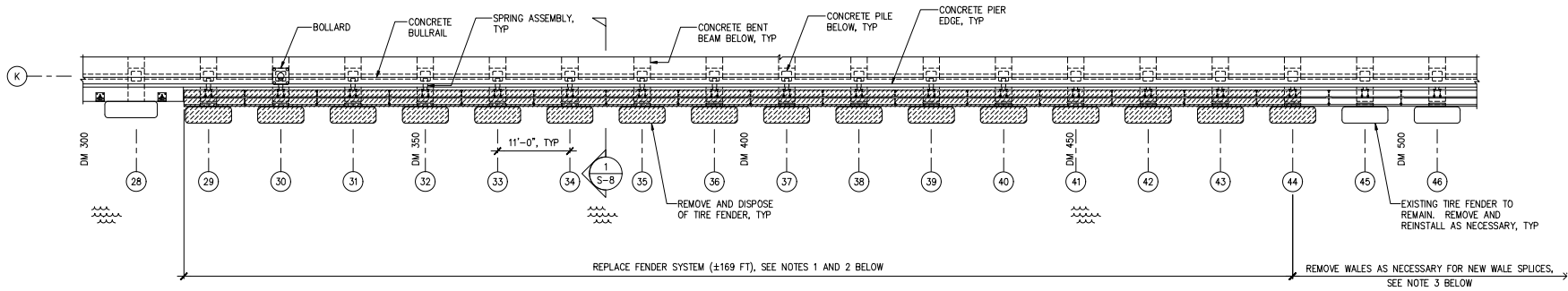
PARTIAL PIER 1 REPAIR ELEVATION

SCALE: 3/16" = 1'-0"

NOTES:

- FENDER REPLACEMENT SHALL INCLUDE REPLACING ALL TIMBER MEMBERS AND HARDWARE. TIMBER MEMBERS INCLUDING WALES, CHAFING STRIPS, RUBBING BLOCKS AND BLOCKING. HARDWARE SHALL INCLUDE CHAINS, SHACKLES, EYE BOLTS UNLESS NOTED OTHERWISE.
- WALES SHALL BE REPLACED TO APPROXIMATE SPLICE LOCATIONS SHOWN. CONTRACTOR TO FIELD VERIFY SPLICE LOCATIONS. MINIMUM EXISTING AND NEW WALE LENGTHS SHALL BE 16'-0" AND SPAN AT LEAST 1 BAY. CONTRACTOR SHALL STAGGER SPLICES SUCH THAT NO MORE THAN ONE TOP AND ONE BOTTOM WALE SPLICE ARE LOCATED IN THE SAME BAY.
- FENDER CHAINS, GROMMETS AND SHACKLES NOT SHOWN FOR CLARITY.

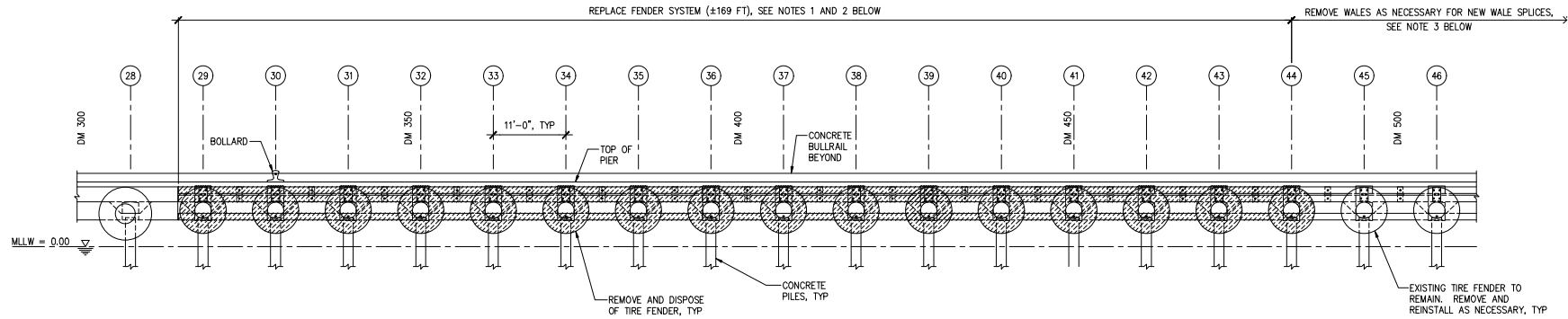
	5/23/23 REVISION DATE	ADDENDUM NO. 1 DESCRIPTION	MKE BY	APPROVED
	STATE OF HAWAII DEPARTMENT OF TRANSPORTATION HARBORS DIVISION			
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	SHEET TITLE PARTIAL PIER 1 REPAIR PLAN AND ELEVATION			
THIS WORK WAS PREPARED BY ME OR UNDER MY SUPERVISION Exp. 4-30-24  MKE ASSOCIATES LLC	DESIGNED BY: GO DRAWN BY: DL CHECKED BY: GM DATE: 04/2023 SCALE: AS SHOWN	JOB NUMBER S30215	SHEET 	5 of 13 SHEETS



KAHULUI HARBOR

EXISTING PARTIAL PIER 2 PLAN

SCALE: 1/8" = 1'-0"



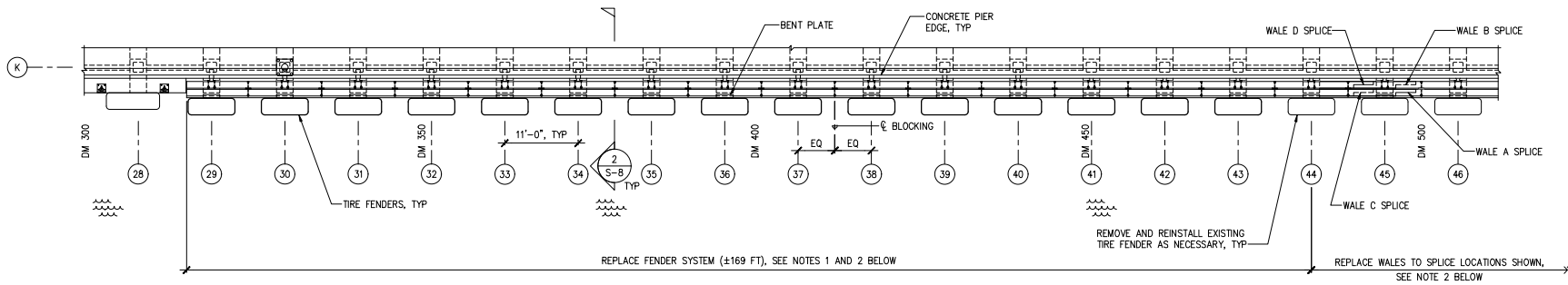
NOTES:

1. REMOVE AND DISPOSE OF ALL TIMBER MEMBERS INCLUDING WALES, CHAFING STRIPS, RUBBING BLOCKS AND BLOCKING.
2. REMOVE AND DISPOSE OF ALL FENDER HARDWARE INCLUDING CHAINS, SHACKLES, EYE BOLTS UNLESS NOTED OTHERWISE.
3. WALE SPICES ARE STAGGERED ALONG THE LENGTH OF THE PIER. DEMOLISH WALES SHOWN ON SHEET S-5 BEYOND BENT 44 TO APPROXIMATE NEW SPICE LOCATIONS.
4. CONTRACTOR SHALL FIELD VERIFY WALE LENGTHS AND EXISTING DAMAGE PRIOR TO ORDERING MATERIALS.
5. FENDER CHAINS AND SHACKLES NOT SHOWN FOR CLARITY.

EXISTING PARTIAL PIER 2 ELEVATION

SCALE: 1/8" = 1'-0"

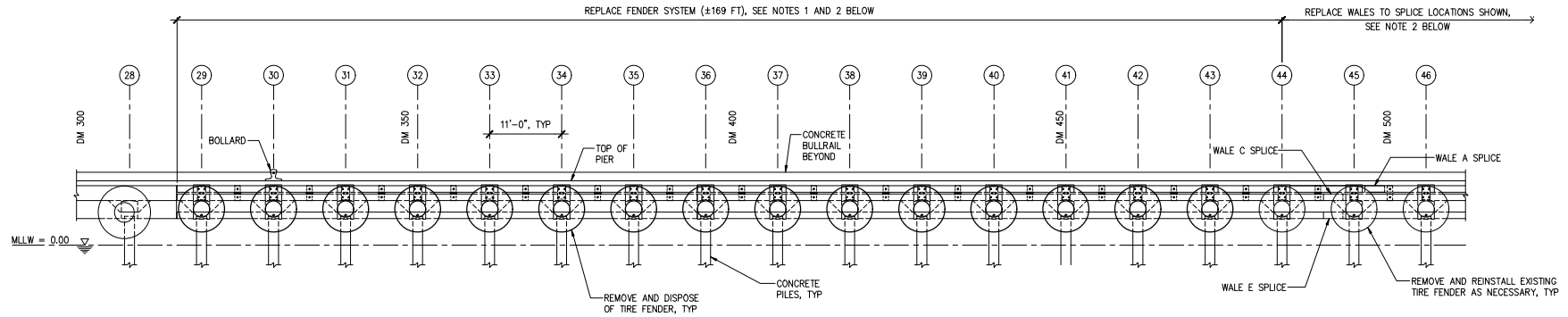
	5/23/23 <small>REVISION DATE</small>	ADDENDUM NO. 1 <small>DESCRIPTION</small>	MKE <small>BY</small>	
	STATE OF HAWAII DEPARTMENT OF TRANSPORTATION HARBORS DIVISION			
	JOB TITLE FENDER REPAIRS AT PIER 1, 2 AND TUG PIER KAHULUI HARBOR, MAUI, HAWAII			
	SHEET TITLE EXISTING PARTIAL PIER 2 PLAN AND ELEVATION			
<small>THIS WORK WAS PREPARED BY ME OR UNDER MY SUPERVISION</small>  MKE ASSOCIATES LLC	DESIGNED BY: GO DRAWN BY: DL CHECKED BY: GM DATE: 04/2023 SCALE: AS SHOWN	JOB NUMBER S30215	SHEET <b>S-4</b>	6 of 13 SHEETS



PARTIAL PIER 2 REPAIR PLAN  
SCALE: 3/16" = 1'-0"



KAHALUI HARBOR

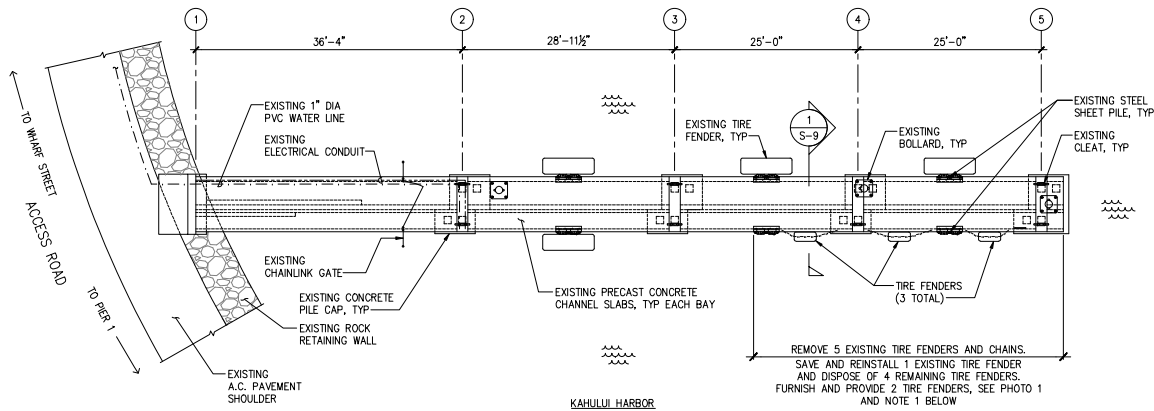


PARTIAL PIER 2 REPAIR ELEVATION  
SCALE: 3/16" = 1'-0"

NOTES:

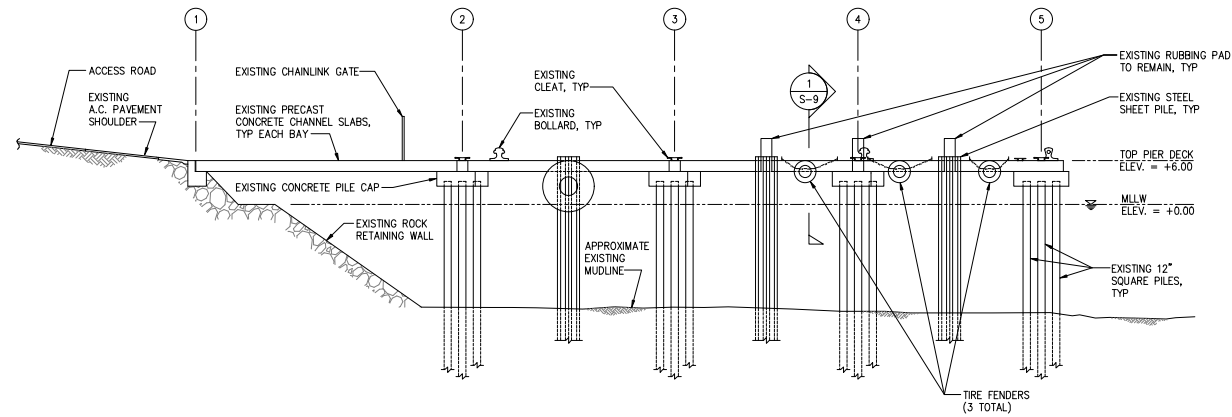
- FENDER REPLACEMENT SHALL INCLUDE REPLACING ALL TIMBER MEMBERS AND HARDWARE. TIMBER MEMBERS INCLUDING WALES, CHAFING STRIPS, RUBBING BLOCKS AND BLOCKING. HARDWARE SHALL INCLUDE CHAINS, SHACKLES, EYE BOLTS UNLESS NOTED OTHERWISE.
- WALES SHALL BE REPLACED TO APPROXIMATE SPLICE LOCATIONS SHOWN. CONTRACTOR TO FIELD VERIFY SPLICE LOCATIONS. MINIMUM EXISTING AND NEW WALE LENGTHS SHALL BE 16'-0" AND SPAN AT LEAST 1 BAY. CONTRACTOR SHALL STAGGER SPLICES SUCH THAT NO MORE THAN ONE TOP AND ONE BOTTOM WALE SPLICE ARE LOCATED IN THE SAME BAY.
- FENDER CHAINS, GROMMETS AND SHACKLES NOT SHOWN FOR CLARITY.

	5/23/23 REVISION DATE	ADDENDUM NO. 1	MKE	APPROVED
	STATE OF HAWAII DEPARTMENT OF TRANSPORTATION HARBORS DIVISION			
	JOB TITLE FENDER REPAIRS AT PIER 1, 2 AND TUG PIER KAHALUI HARBOR, MAUI, HAWAII			
	SHEET TITLE PARTIAL PIER 2 REPAIR PLAN AND ELEVATION			
DESIGNED BY: GO DRAWN BY: DL CHECKED BY: GM DATE: 04/2023 SCALE: AS SHOWN	THIS WORK WAS PREPARED BY ME OR UNDER MY SUPERVISION Exp. 4-30-24  MKE ASSOCIATES LLC	JOB NUMBER S30215	SHEET <b>S-5</b>	7 of 13 SHEETS



1 PHOTO

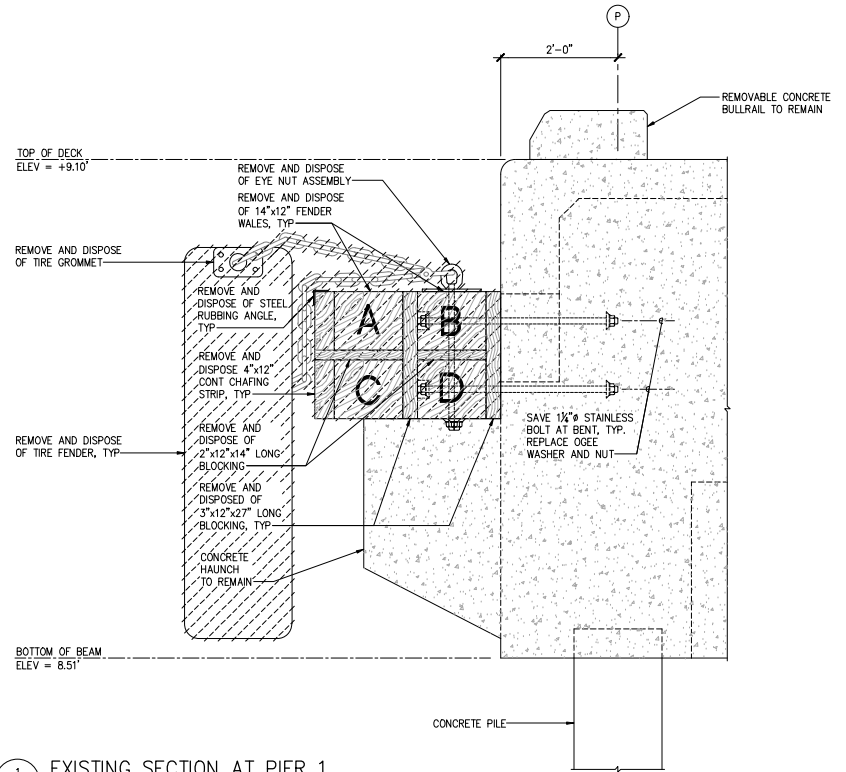
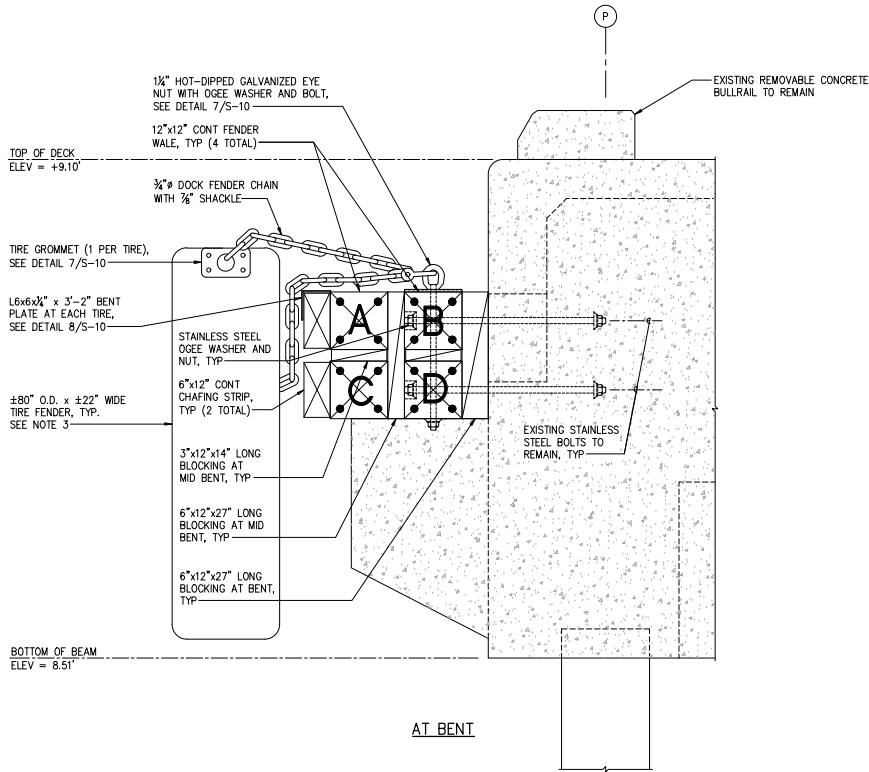
PLAN  
SCALE: 1/8" = 1'-0"



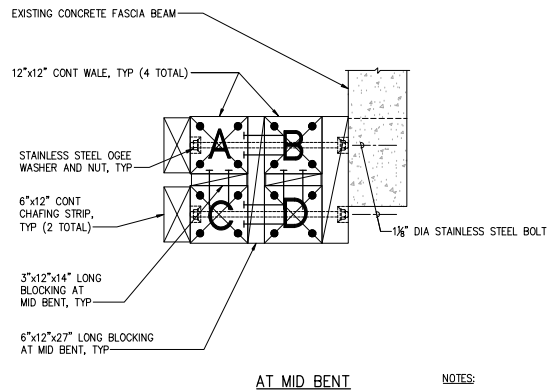
ELEVATION  
SCALE: 1/8" = 1'-0"

NOTE:  
1. FURNISH CHAINS AND SHACKLES TO HANG TIRE FENDERS FROM EXISTING EYE BOLTS ON TOP OF PIER DECK.

	5/23/23	ADDENDUM NO. 1	MKE	
	REVISION	DATE	DESCRIPTION	BY
STATE OF HAWAII DEPARTMENT OF TRANSPORTATION HARBORS DIVISION				
JOB TITLE FENDER REPAIRS AT PIER 1, 2 AND TUG PIER KAHULUI HARBOR, MAUI, HAWAII				
SHEET TITLE TUG PIER PLAN AND ELEVATION				
THIS WORK WAS PREPARED BY ME OR UNDER MY SUPERVISION Exp. 4-30-24  MKE ASSOCIATES LLC		DESIGNED BY: GO DRAWN BY: DL CHECKED BY: GM DATE: 04/2023 SCALE: AS SHOWN	JOB NUMBER S30215	SHEET 



1 EXISTING SECTION AT PIER 1  
S-7 SCALE: 1" = 1'-0"

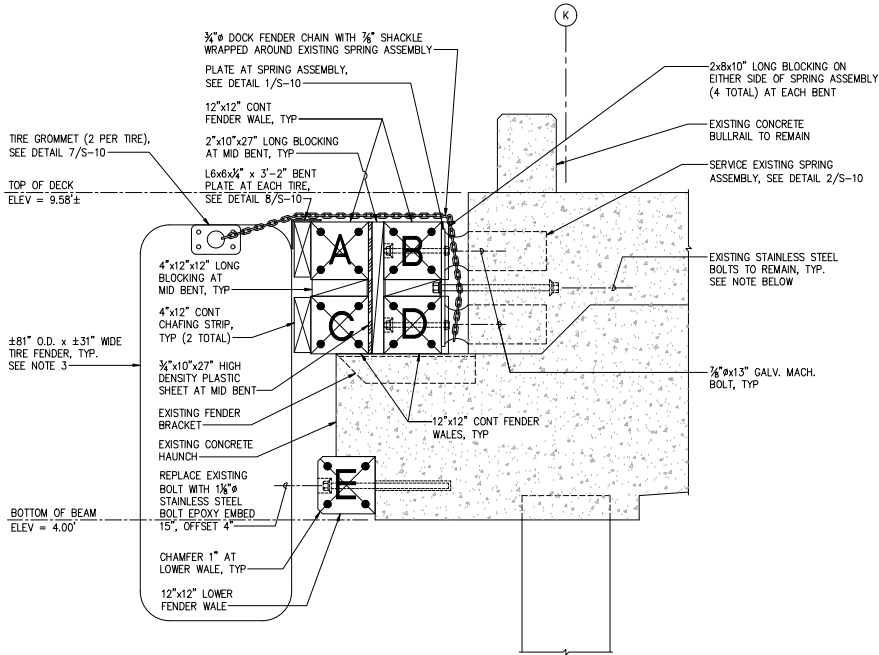


NOTES:

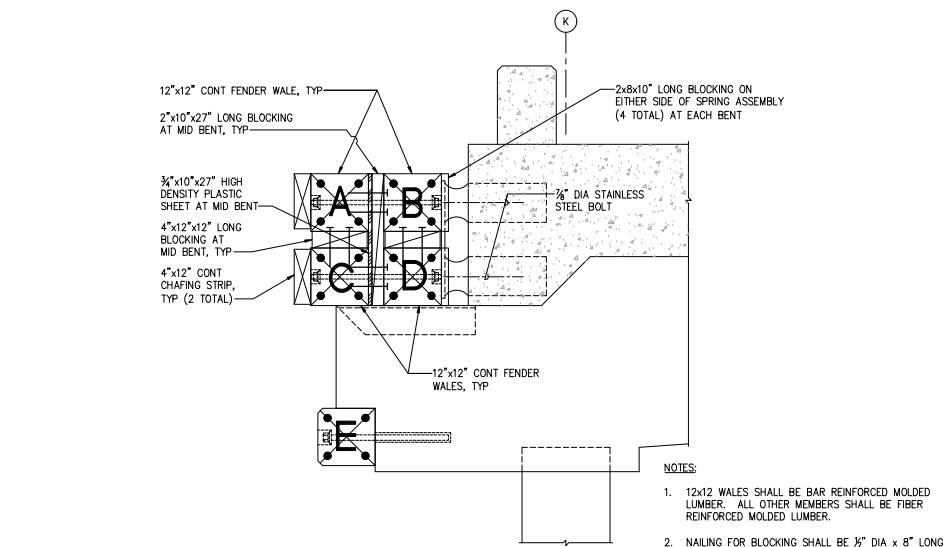
1. 12x12 WALES SHALL BE BAR REINFORCED MOLDED LUMBER. ALL OTHER MEMBERS SHALL BE FIBER REINFORCED MOLDED LUMBER.
2. NAILING FOR BLOCKING SHALL BE 1/2" DIA x 8" LONG STAINLESS STEEL SCREWS WITH COUNTERSUNK HEADS AT 12" SPACING.
3. EXISTING TIRE FENDERS SHALL MAX EXISTING TIRE FENDERS.

2 REPAIR SECTION AT PIER 1  
S-7 SCALE: 1" = 1'-0"

	5/23/23	ADDENDUM NO. 1	MKE	
	REVISION	DATE	DESCRIPTION	BY
STATE OF HAWAII DEPARTMENT OF TRANSPORTATION HARBORS DIVISION				
JOB TITLE FENDER REPAIRS AT PIER 1, 2 AND TUG PIER KAHALUI HARBOR, MAUI, HAWAII				
SHEET TITLE PIER 1 SECTIONS				
THIS WORK WAS PREPARED BY ME OR UNDER MY SUPERVISION Exp. 4-30-24 <i>DL</i> MKE ASSOCIATES LLC		DESIGNED BY: GO DRAWN BY: DL CHECKED BY: GM DATE: 04/2023 SCALE: AS SHOWN	JOB NUMBER S30215	SHEET S-7 9 of 13 SHEETS



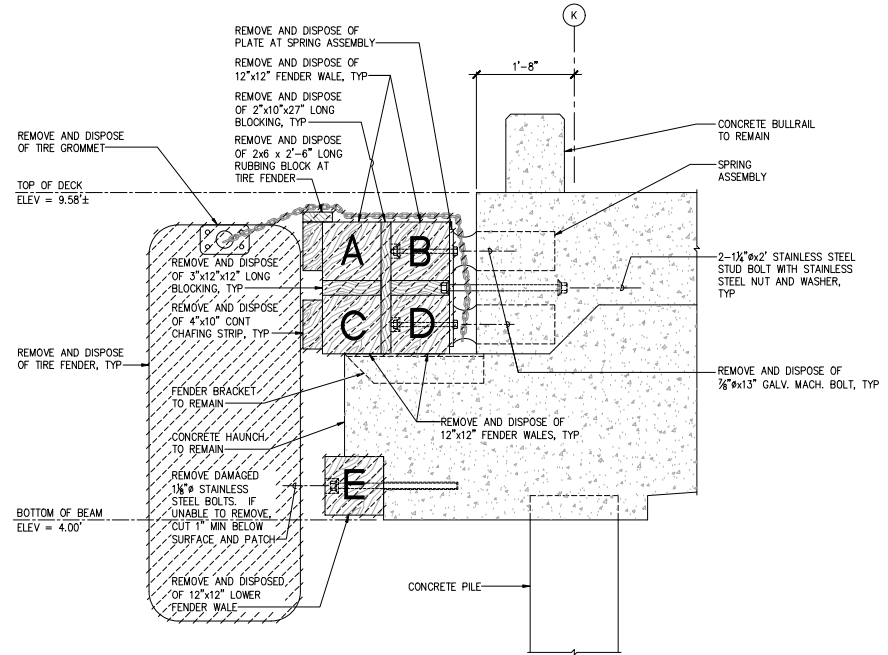
AT BENT



AT MID BENT

- NOTES:
1. 12x12 WALES SHALL BE BAR REINFORCED MOLDED LUMBER. ALL OTHER MEMBERS SHALL BE FIBER REINFORCED MOLDED LUMBER.
  2. NAILING FOR BLOCKING SHALL BE 1/2" DIA x 8" LONG STAINLESS STEEL SCREWS WITH COUNTERSUNK HEADS AT 12" SPACING.
  3. EXISTING TIRE FENDERS SHALL MAX EXISTING TIRE FENDERS.

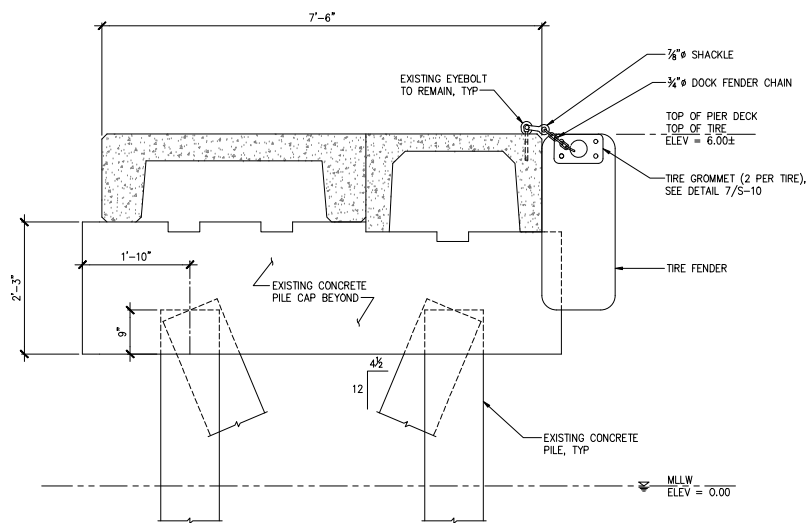
2 REPAIR SECTION AT PIER 2  
SCALE: 1" = 1'-0"



1 EXISTING SECTION AT PIER 2  
SCALE: 1" = 1'-0"

NOTE:  
REMOVE WALES, CHAFING STRIPS, RUBBING BLOCKS, BLOCKING, PLATES AND MISCELLANEOUS ITEMS AS SHOWN.

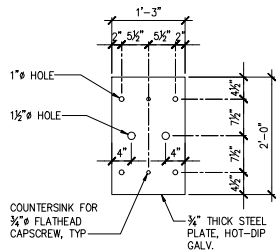
	5/23/23	ADDENDUM NO. 1	MKE	
	REVISION	DATE	DESCRIPTION	BY
STATE OF HAWAII DEPARTMENT OF TRANSPORTATION HARBORS DIVISION				
JOB TITLE FENDER REPAIRS AT PIER 1, 2 AND TUG PIER KAHALUI HARBOR, MAUI, HAWAII				
SHEET TITLE PIER 2 SECTIONS				
THIS WORK WAS PREPARED BY ME OR UNDER MY SUPERVISION  MKE ASSOCIATES LLC		DESIGNED BY: GO DRAWN BY: DL CHECKED BY: GM DATE: 04/2023 SCALE: AS SHOWN	JOB NUMBER S30215	SHEET  10 of 13 SHEETS



1  
S-9  
EXISTING SECTION AT TUG PIER  
SCALE: 1" = 1'-0"

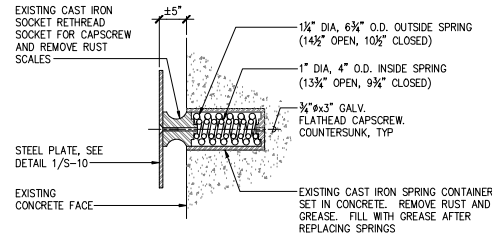
	5/23/23	ADDENDUM NO. 1	MKE		
	REVISION	DATE	DESCRIPTION	BY	APPROVED
	STATE OF HAWAII DEPARTMENT OF TRANSPORTATION HARBORS DIVISION				
	JOB TITLE FENDER REPAIRS AT PIER 1, 2 AND TUG PIER KAHULUI HARBOR, MAUI, HAWAII				
SHEET TITLE TUG PIER SECTION					
<small>THIS WORK WAS PREPARED BY ME OR UNDER MY SUPERVISION</small> <small>Exp. 4-30-24</small>  <small>MKE ASSOCIATES LLC</small>	DESIGNED BY: GO				
	DRAWN BY: DL				
	CHECKED BY: GM				
	DATE: 04/2023	JOB NUMBER: S30215			
	SCALE: AS SHOWN				

△ SHEET  
S-9  
11 of 13 SHEETS

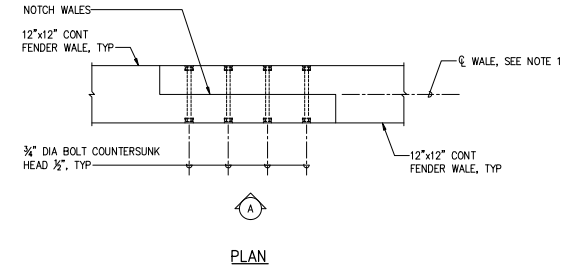


1 STEEL PLATE DETAIL  
SCALE: 1" = 1'-0"

- NOTES:
- FIELD VERIFY LOCATION AND SPACING BOLT PATTERN TO PLATE FABRICATION.
  - REPLACE ALL BOLTS CONNECTED TO WALES.

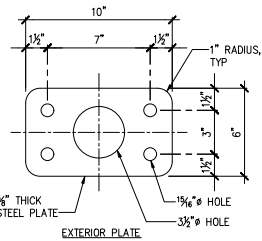


2 SPRING ASSEMBLY DETAIL  
SCALE: 1" = 1'-0"

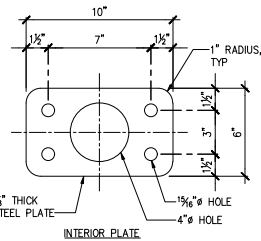


3 WALE SPLICE DETAIL  
SCALE: 1" = 1'-0"

- NOTE:
- FOR SPLICE AT EXISTING WALE, LOCATE NOTCH AT CENTERLINE OF EXISTING WALE.

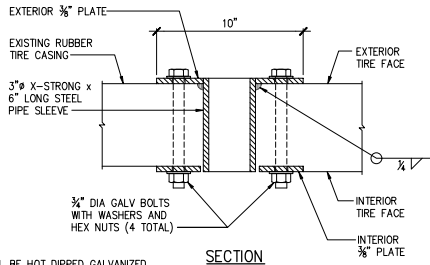


4 TIRE GROMMET DETAIL  
SCALE: 3" = 1'-0"

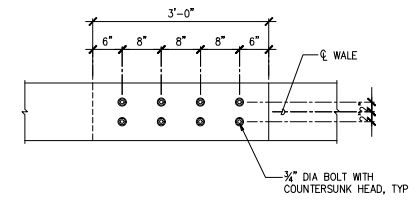


ELEVATION

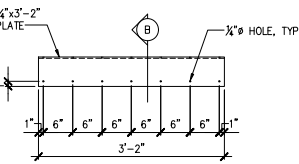
- NOTES:
- TIRE GROMMETS SHALL BE HOT DIPPED GALVANIZED AFTER FABRICATION.
  - ROTATE TIRE AND INSTALL TIRE GROMMETS INTO UNDamaged AREA OF RUBBER TIRE CASING.



SECTION

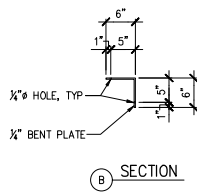


ELEVATION

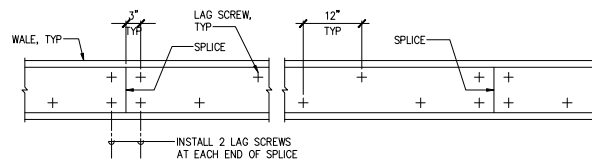


5 BENT PLATE DETAIL  
SCALE: 1" = 1'-0"

- NOTE:
- SECURE WITH 3/8" x 4" STAINLESS STEEL SCREWS.



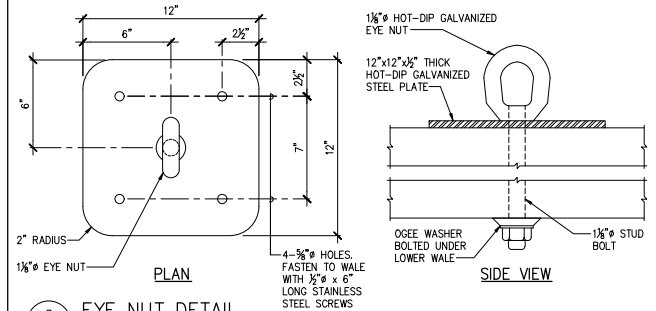
SECTION



6 CHAFING STRIP DETAIL  
SCALE: 1" = 1'-0"

- NOTES:
- LAG SCREWS SHALL BE 3/4" DIA x 10" LONG AT 24" STAGGERED WITH COUNTERSUNK HEAD AT SPACING AS SHOWN.
  - DO NOT DAMAGE BAR REINFORCING IN WALES BEYOND.

ELEVATION



7 EYE NUT DETAIL  
SCALE: 3" = 1'-0"

	5/23/23 DATE	ADDENDUM NO. 1	MKE
	REVISION	DESCRIPTION	BY
	STATE OF HAWAII DEPARTMENT OF TRANSPORTATION HARBORS DIVISION		
	JOB TITLE FENDER REPAIRS AT PIER 1, 2 AND TUG PIER KAHULUI HARBOR, MAUI, HAWAII		
SHEET TITLE FENDER DETAILS			SHEET <b>S-10</b>
DESIGNED BY: GO DRAWN BY: DL CHECKED BY: GM DATE: 04/2023 SCALE: AS SHOWN	JOB NUMBER S30215		
THIS WORK WAS PREPARED BY ME OR UNDER MY SUPERVISION MKE ASSOCIATES LLC			12 OF 13 SHEETS

**STATE OF HAWAII  
DEPARTMENT OF TRANSPORTATION  
HARBORS**

**PRE-BID MEETING MINUTES**

**DATE:** May 15, 2023

**TIME:** 9:00 a.m. Hawaii Standard Time (HST)

**LOCATION:** Tele-Conference

**PROJECT:** Fender Repairs at Pier 1, 2 and Tug Pier, Kahului Harbor, Maui, Hawaii  
Job S30215

**ATTENDEES:**

Name:	Organization/Company:	Email:
Gregg Hirokawa	Department of Transportation, Harbors	gregg.hirokawa@hawaii.gov
Grant Okunaga	MKE Associates LLC	grant@mkellc.com
Amar Jaishi	MKE Associates LLC	amar@mkellc.com
Ryan Arfman	Sea Engineering, Inc.	rarfman@seaengineering.com
Russell Luke	Sea Engineering, Inc.	rluke@seaengineering.com

**I. INTRODUCTION**

Attendees introduced themselves (name and company).

**II. IMPORTANT ITEMS**

1. This meeting is to clarify general questions only. If there is a conflict between what was stated in this meeting and the bid documents, the bid documents shall govern. Any significant changes will be issued through an addendum. A copy of the meeting minutes will be issued to all attendees.
2. Deadline for questions is 9:00 a.m. HST on May 22, 2023. Questions and responses will be published on May 24, 2023.

All questions must be submitted through HiePRO.

3. Proposals due on June 5, 2023, at 2:00 p.m. HST.
4. The scope of work consists of replacing portions of the timber fender systems and repairing concrete spalls in the vicinity of the fender work at Piers 1 and 2. Work also includes the replacement of tire fenders at the Tug Pier.
5. The estimated cost is \$1,000,000 to \$2,000,000.
6. Key Information
  - a. Bidders must possess a valid State of Hawaii General Engineering Contractor's "A" license at the time of bidding.
  - b. The Contractor should not expect a five-day continuous work week and weekend and night work may be required. The Contractor cannot work when a cruise ship is docked at Pier 1.
  - c. Existing timber fenders are assumed to be treated with creosote. The Contractor shall take appropriate precautions when handling, removing and disposing of the existing fender systems.
  - d. Revised drawings will be issued with Addendum No. 1.

### **III. GENERAL DISCUSSIONS**

1. Question: Has the State coordinated with Young Brothers, LLC (YB), regarding shutdown of the project area at Pier 2 for the fender repair work?

Response: The State will coordinate with YB to allow shutdown of the project area at Pier 2 for the fender repair work.

2. Question: Can you provide the existing tire fender sizes?

Response: Tire sizes are provided on revised drawings issued in Addendum No. 1.

3. Question: What is included in the 250 calendar days listed in the Completion Time? This may not be adequate for delivery of molded lumber.

Response: Completion time includes submittal time and construction delivery time. Delays due to longer than expected delivery time of materials will be addressed during construction.

4. Question: What changes can we expect on the revised Addendum?

Response: The general scope of the fender work will be the same. Repair limits and details will be revised.